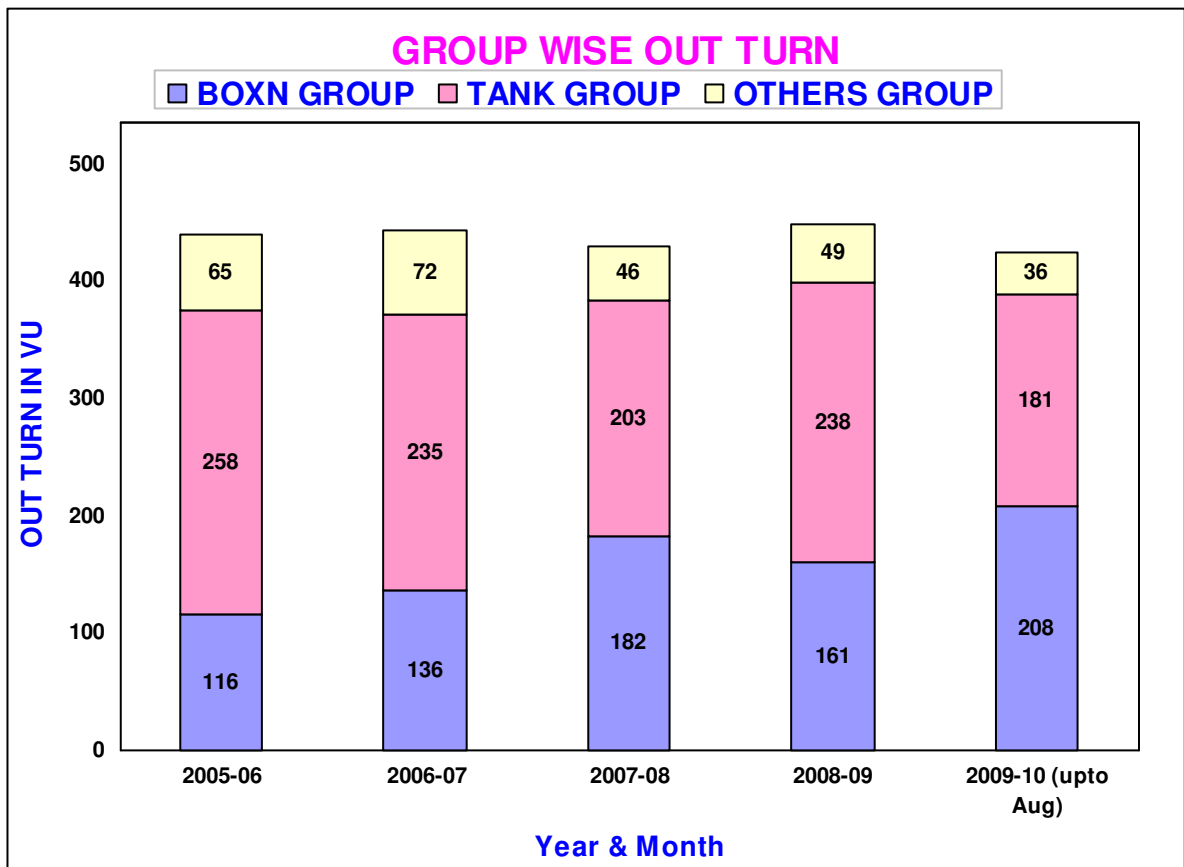
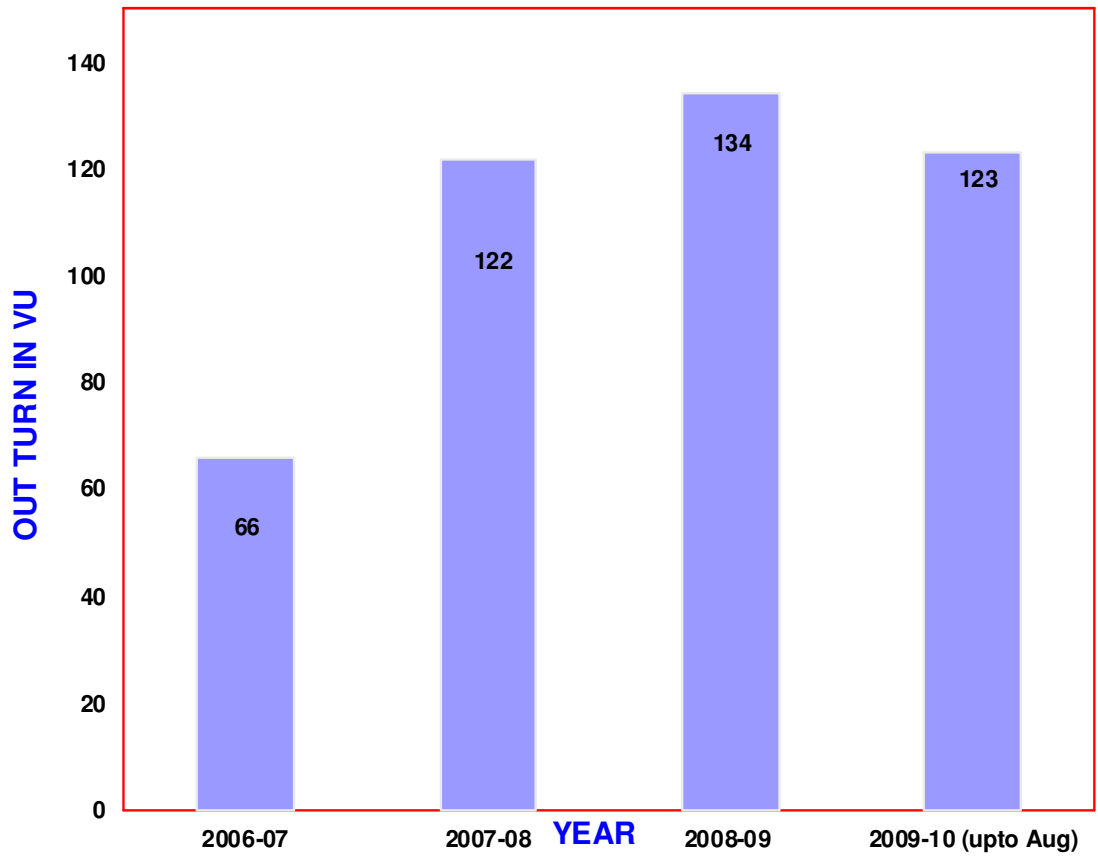


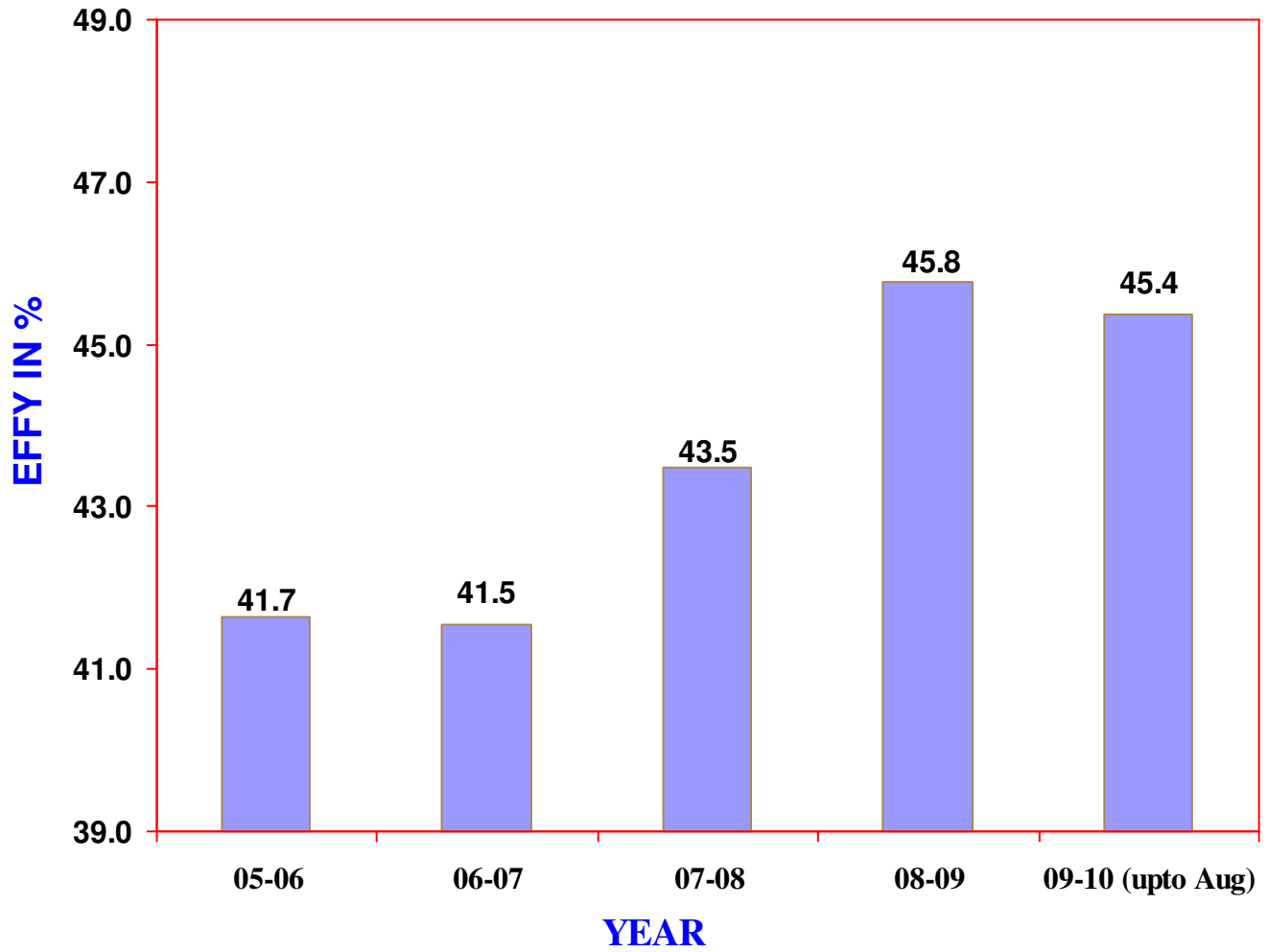
WORKSHOP OUT-TURN



OUT TURN OF BOXN WAGON AVG PER MONTH

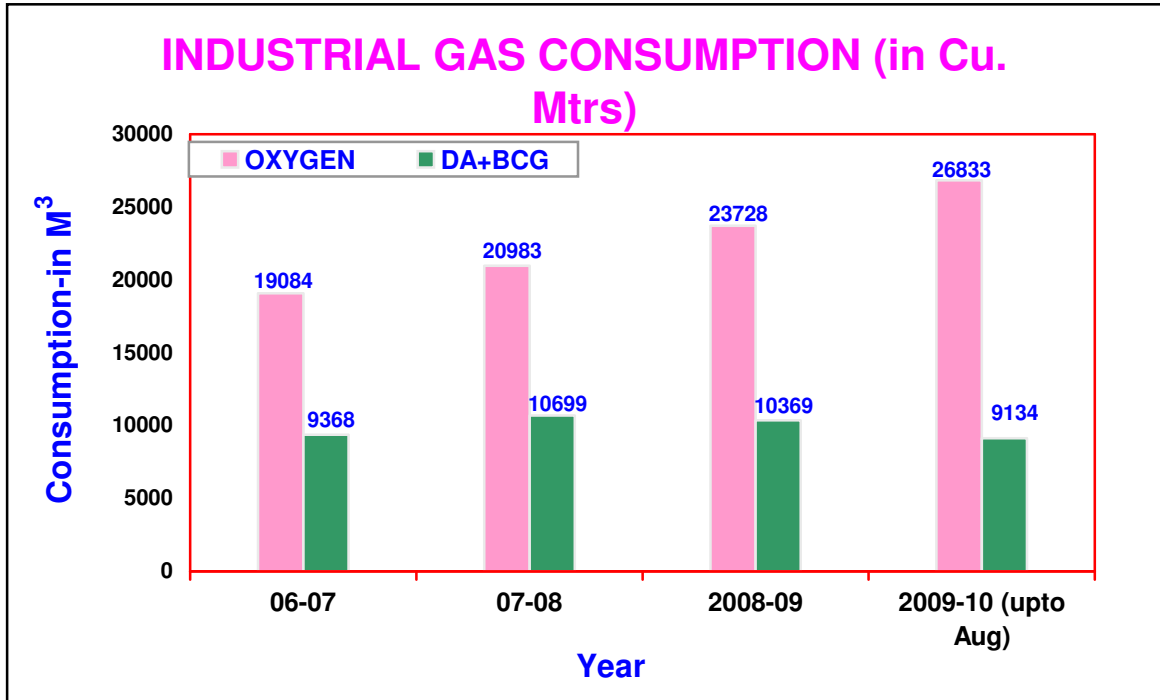


SHOP INCENTIVE EARNING

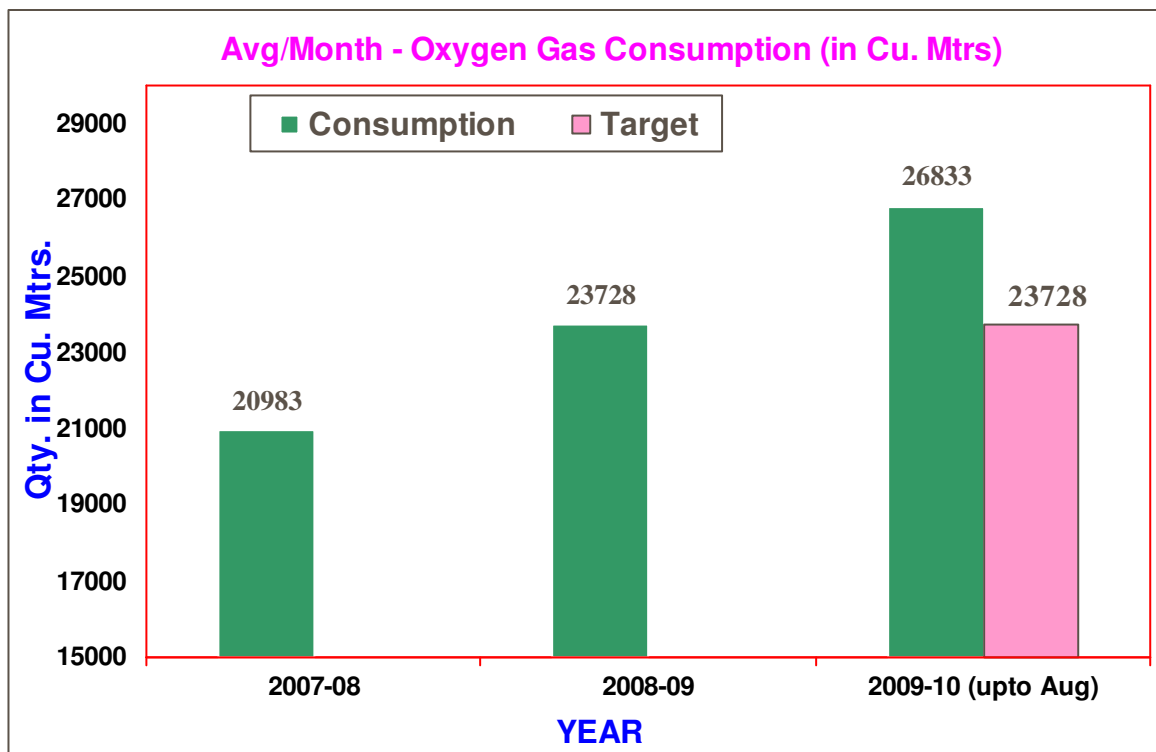


ENERGY CONSUMPTION

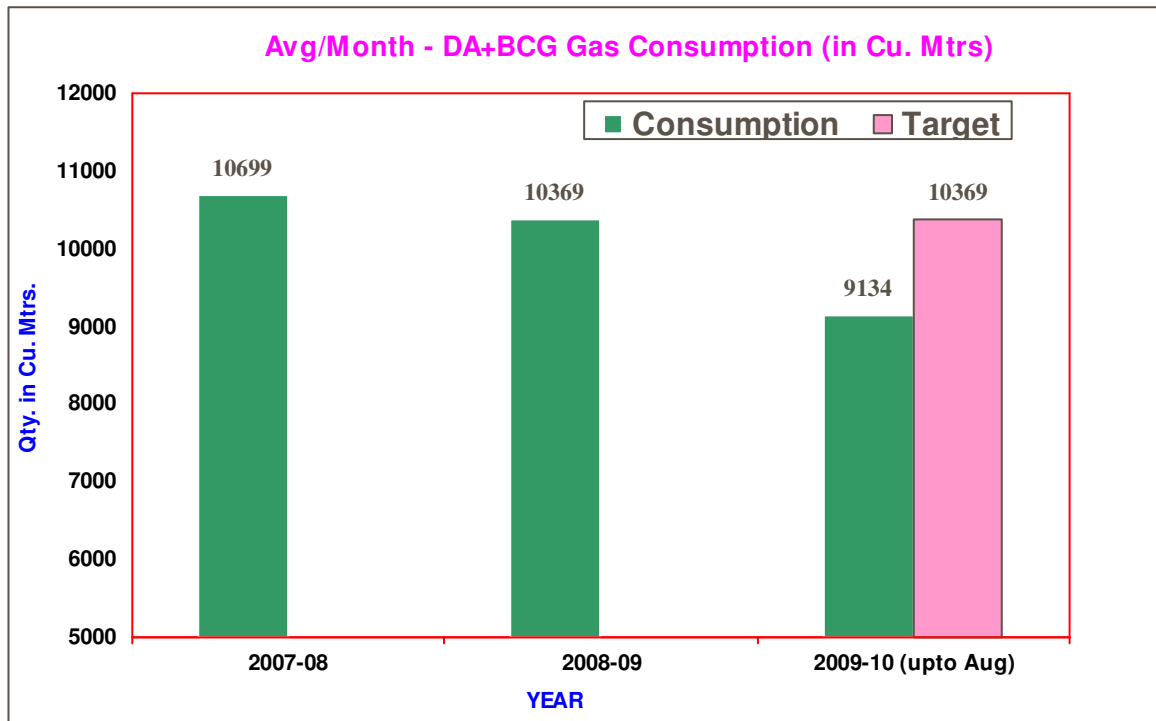
GAS CONSUMPTION



Oxygen Gas :

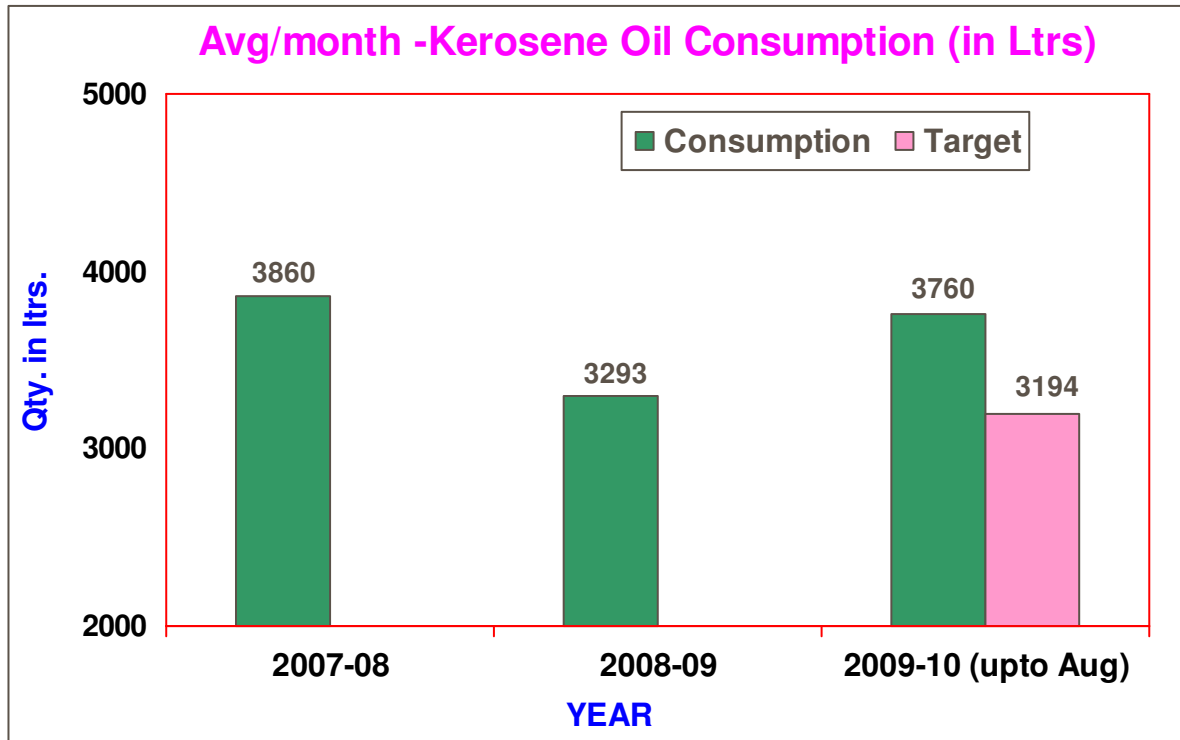


DA+BCG Gas :



FUEL CONSUMPTION

Kerosene Oil :



Furnace Oil :

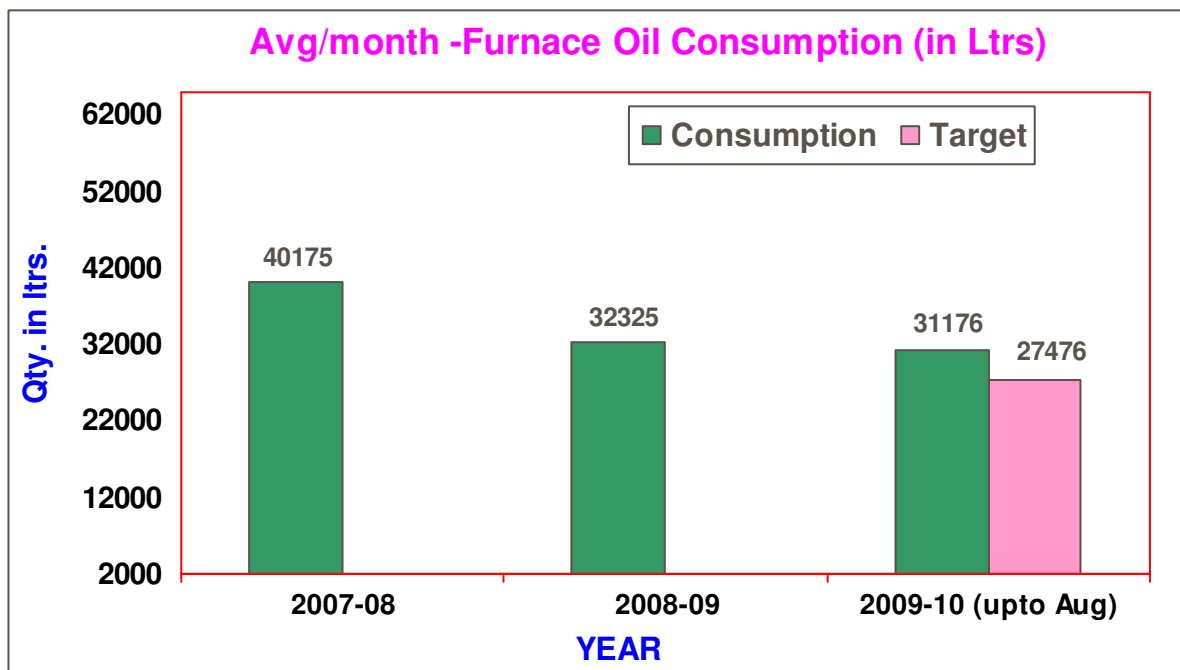
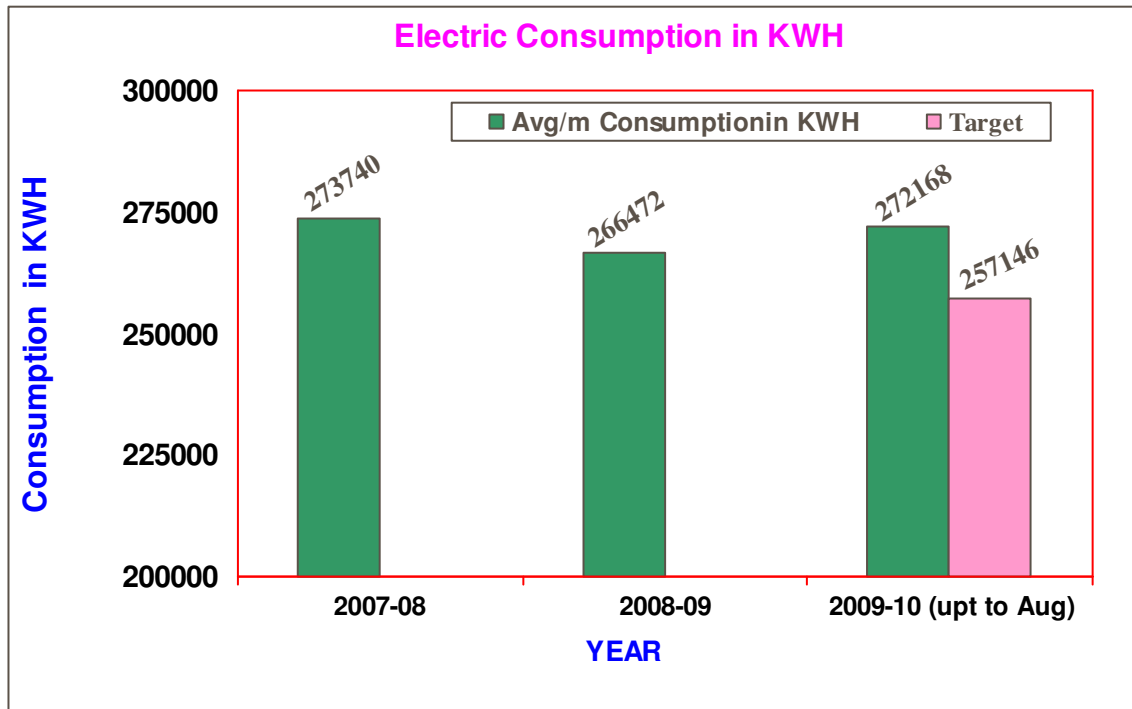
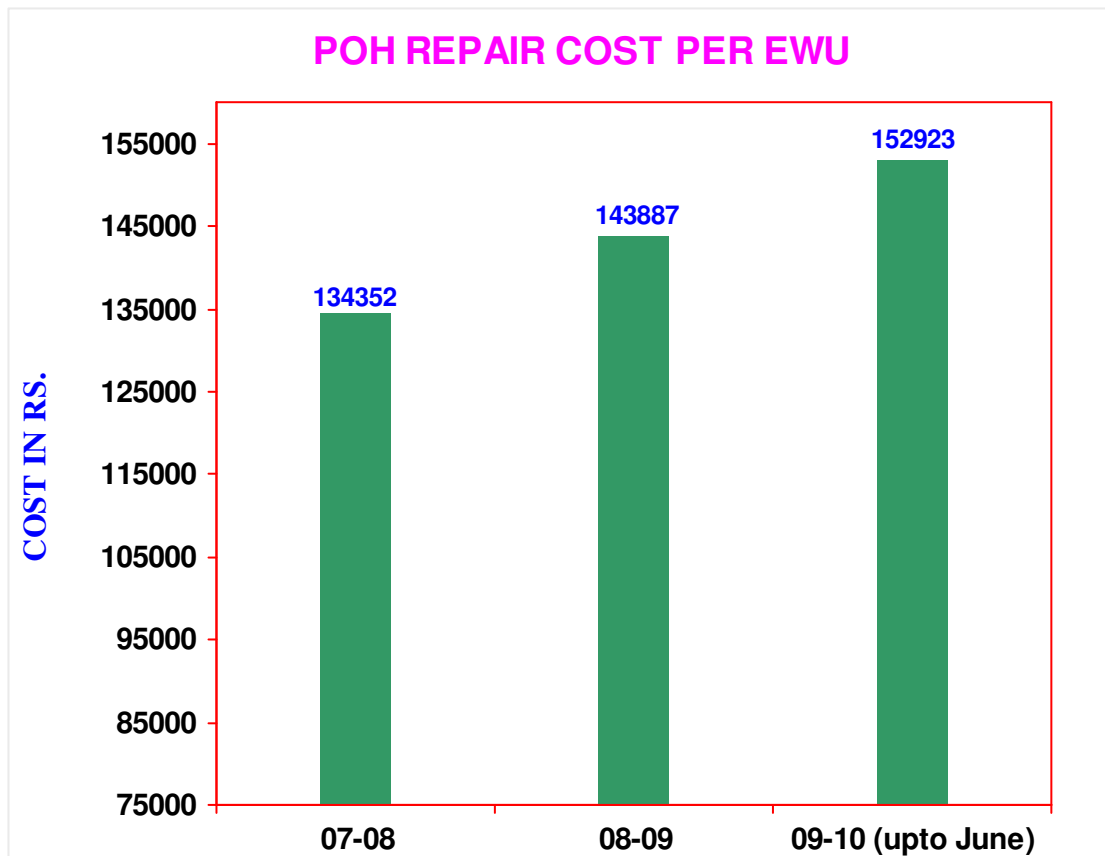


Fig 10

ELECTRICITY CONSUMPTION



POH COST



SICK MARKING WITHIN 90 DAYS

